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5082246

7011
RBEM304V2000101-1
Job Sheet 179649



Part No: RBEM304V2000101-1

Job Qty: 2 ea

Part Name: Locking Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBEM304V2000101 Rev. 1 IPP Rev. A 18.06.19 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		6/20/18	0.00	0.00	Purchasing		JUN 22 2018
121	Small Fab	2 pcs		6/20/18	0.00	2.00	Small Fab-5		
122	QC	2 pcs		6/20/18	0.00	0.00	QC5		
130	Packaging	2 pcs		6/20/18	0.00	0.00	Packaging3-1		
140	QC21-SA	2 Ea		6/20/18	0.00	0.00	QC21		JUN 22 2018

Part Op 100 - Issue P/O: _____ MANUFACTURE RBEM304V2000101-3 AS PER DWG Supplier: METEC ***SEE
Descriptions: DEVIATION ATTACHED*** Certificate of conformity is required
121 - Assemble as per DWG. attach flags to rings and to pins.
130 - Bag and tag.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM304V2000101-3	Pin Weldment	2 Ea (1 ea)	100-Purchasing	5080452
90905A673	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8	2 Ea (1 ea)	121-Small Fab	5083365
NAS1756-12	Remove Before Flight	2 Ea (1 ea)	121-Small Fab	5084659

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM304V2000101-3	2	2	0
121-Small Fab	90905A673	2	0	0
	NAS1756-12	2	371	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 1:52 PM dart.lacelle.linda

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					